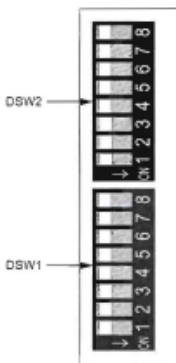


DIP Switches

DIP switch ON or OFF is set as follows:

DSW 2

No.	Function	OFF	ON
8	PC connection	* Two-way communications (Standard)	Older mode
7	PC connection	* Normal operation	Synchronous operation
6	Not used	*Select OFF.	-
5	Not used	*Select OFF.	-
4	Satin stitch width adjustment	*Adjustment for stitch width of 1.5 mm or larger	Adjustment for stitch width of 0.5 mm or larger
3	Satin stitch adjustment mode selection	*Collective adjustment for X- and Y-axis	Independent adjustment for X- and Y-axis
2	Not used	*Select OFF.	-
1	Installation mode	*Normal mode	Installation mode if DSW1-1 is ON.



DSW 1

No.	Function	OFF	ON
8	Not used	*Select OFF.	High speed
7	Not used	*Select OFF.	-
6	Cover sensor	* Invalid	Valid
5	Beam sensor	* Invalid	Valid
4	Hoop travel direction: Arrow symbols and actual travel direction	* Same direction as indicated by the arrow symbol	Opposite to the direction indicated by the arrow symbol
3	Buzzer sounds	*10 times	1 time
2	Not used	*Select OFF.	-
1	Test mode	*Normal operation	Test mode

 After changing the setting of a DIP switch, turn the power switch off once and then turn it back on.

 *: Factory-setting made before shipping

Access to the Embroidery Information

In the test mode, you can access to the following information:

- Accumulated number of embroidered pieces of cloth
- Accumulated number of stitches
- Accumulated number of error displays and others

Consult your TOYOTA dealer for more details.