

Setting up a Toyota 9000 to Wilcom

The Machine Manager settings that work for me with my ESP9000 are:

Com port – please check device manager to verify com port

Protocol – Toyota serial

Baud rate – 38400

Data Bits – 8

Stop bits – 2

Parity – odd

Handshake – hardware

The baud rate setting on the machine manger needs to match the “Com Speed” as set on the ESP9000 control panel.

To set/check the com speed, on the ESP9000 control press the “function” key then press the “down” arrow to scroll through the settings until you see com speed near the end of the settings.

The other common problem in getting the Machine manager to work with the ESP9000 is that there are dip switches on the side of the ESP9000 control. Switch #8 in the set of switches labeled DSW2 has a direct effect on the machine manger working or not. According to Toyota this switch controls “Telemetry mode”, which controls what information is passed to/from the ESP9000 on a direct connection. In order to use the Expert Stitch manager (Toyota’s direct connect software) that dip switch must be pushed toward the back of the machine, **to use the Wilcom Machine Manager that switch must be pulled to the front.**

Regards,

Maria Prcela

Training & Support Consultant

Toll Free Support: 877-522-7448

Direct: 770-409-9503 Option 3 for Support

Fax: 770-409-9545

E-mail: support@wilcomamerica.com

Wilcom invites you to visit us at: www.wilcom.com.au



Wilcom is a



CorelDRAW
STRATEGIC PARTNER

Microsoft
GOLD CERTIFIED
Partner

ISV/Software Solutions
Business Process and Integration